#### BALL BEARING STIFFNESS. A NEW APPROACH OFFERING ANALYTICAL EXPRESSIONS

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#### ABSTRACT

Space mechanisms use preloaded ball bearings in order to withstand the severe vibrations during launch. The launch strength requires the calculation of the bearing stiffness, but this calculation is complex. Nowadays, there is no analytical expression that gives the stiffness of a bearing. Stiffness is computed using an iterative algorithm such as Newton-Raphson, to solve the nonlinear system of equations. This paper aims at offering a simplified analytical

approach, based on the assumption that the contact angle is constant. This approach gives analytical formulas of the stiffness of preloaded ball bearing.

#### Notations:

- Semimajor axis of contact ellipse.
- lb. Semiminor axis of contact ellipse
- 18 = fe + fi - 1Total curvature of the bearing
- D Ball diameter
- diam. Bearing pitch diameter
- E. Modulus of elasticity
- de: Axial deflection due to preload
- ď.  $f_{cr} = r_{cr}/D$  Dimensionless parameter
- F(x) Elliptic integral of the first kind
- Ball stiffiness. Ka
- Axial stiffness of paired bearing
- No. Radial stiffness of paired bearing.
- Hertzian pressure FILE
- P Bearing preload
- Ball normal lead
- ri re Raceway groove curvature radius
- Rx Ry Equivalent curvature radius
- S(x) Elliptic integral of the second kind
- Ball complement 2
- Contact angle dire.
- Sec. Axial deflection
- See Normal approach along the line of contact
- Radial deflection
- 100  $= 0.5 \left[1 + (\delta \omega / \delta r) \tan \alpha \right]$
- = D cosα /d<sub>m</sub> Dimensionless parameter 70
- . Curvature difference
- = a /b Elongation of elliptic contact area Sec.
- Profession's rutio

#### Ry / Fix

#### INTRODUCTION

Preloaded angular contact ball bearings are used in several applications, submitted to severe vibrations: spindles of machine tools, gyroscopes, and space or military mechanisms. The preload suppresses the backlash, which highly improves the strength to launch vibrations, but also offers pointing accuracy.

Mastering bearing stiffness allows to define the optimum preload level. A too low preload generates a high gapping under launch vibrations, which generates shocks that may damage balls and tracks. A too high preload generates a high friction torque and degrades the life duration.

Bearing stiffness calculation is usually done using an iterative algorithm such as Newton-Raphson, because the contact angle depends on the loading. There is no analytical solution giving the bearing stiffness.

The purpose of this paper is to provide with an analytical expression of ball bearing stiffness, for a preloaded paired bearing.

#### 2 BALL STIFFNESS

The calculation of the ball stiffness is complex. It is based on Hertz theory 111. Jones proposed in 1946 a simplified calculation [2] [7]. But it leads to an underestimated ball stiffness by 5 to 10%.

#### 2.1 Rightz theory

Under a normal load, the contact area between the ball and the ring is elliptic. The pressure manifold is a paraboloid. The maximum contact pressure is located at the centre of the elliptic area. It is called the Hertzian pressure and is given by following expression

$$p_{\mathbf{H}} = \frac{3Q}{2\pi ab}$$
(01)

# **Ball Bearing Stiffness A New Approach Offering Analytical**

**Zhigang Fang** 

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