

CHAPTER 19

QUALITY, TIME, AND THE THEORY OF CONSTRAINTS

LEARNING OBJECTIVES

1. Explain the four cost categories in a cost-of-quality program
2. Use three methods to identify quality problems
3. Identify the relevant costs and benefits of quality improvements
4. Provide examples of nonfinancial quality measures of customer satisfaction and internal performance
5. Describe the benefits of financial and nonfinancial measures of quality
6. Describe customer-response time and explain why delays happen and their costs
7. Apply the three measures in the theory of constraints
8. Manage bottlenecks

CHAPTER OVERVIEW

Chapter 19 provides a broad view of the factors of quality and time in the manufacture of a product or performance of a service. The role of the management accountant is emphasized. Management accountants assist managers in taking initiatives in the areas of quality and time by maintaining and presenting financial and nonfinancial measures of customer satisfaction and internal performance. They help companies improve quality by computing the costs of quality, assisting in developing cost-effective solutions to quality problems, and providing feedback about quality improvement.

Quality is studied through examining the costs of quality (COQ), the methods for identifying quality problems, and using both financial and nonfinancial measures of quality. The costs of quality are categorized as to prevention, appraisal, internal failure, and external failure. Chapter 18 presented basic costs in the internal failure category—spoilage, rework, and scrap—of manufacturing the product.

Time is studied through calculation of average waiting time and the components of customer-response time. Explanation is provided as to the reasons for delays and the costs associated with them.

The theory of constraints (TOC) is also presented as an approach when dealing with multiple parts and multiple processes that are interdependent in the manufacture of a product. The terminology and basic methods are presented for this short-run approach to improving the performance of the production system as a whole. Management accountants also assist managers in making decisions when faced with multiple constraints such as those described in this section of the chapter.

Cost Accounting Chapter 19 Solutions

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