

Creep Behavior of Linear Low-Density Polyethylene Films

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Abstract

The Creep of biaxially-orientated linear low-density polyethylene (LLDPE) non-crosslinked and crosslinked with β -irradiation was studied as a function of the draw ratio and irradiation dose. The creep results have shown an increase in the creep strain after the polymer irradiation with a dose below 4 Mrad (MR) in comparison with a non-irradiated film. This increase corresponds to the disorientation in the amorphous phase, which takes place as a result of the film heating during irradiation. This disorientation was demonstrated by differential scanning calorimetry (DSC) and X-ray analysis.

Key words: polyethylene films, orientation, β -irradiation, crosslinking, creep.

Introduction

Biaxially-oriented polyethylene films are widely used in the packaging industry. These films are extensively used for flexible packaging of a broad spectrum of products. They provide a very good combination of physical and mechanical properties, which meet the demands and technical requirements of the packaging industry.^(1,2)

There are several processes for the production of oriented films, among them biaxial orientation by the double-bubble process, or tubular orientation process. During this process the primary extruded tube is quenched, reheated to a temperature below the melting point and then simultaneously oriented in both machine direction (MD) and transverse direction (TD). The stretching (orientation) that takes place below the melting point is the most important difference between this process and the well-known blown process. During the winding of films at various stages of the technological process, stress is applied to the film in order to wind it smoothly. When the film is wound into reels, the film constituting the inner layers of the reel cannot release its elastic deformation because the outer layers compress it. It has been found that when the film is kept under stress without a possibility to release its deformation, wrinkling takes place in the film,

making it unsuitable for subsequent use. This phenomenon is caused by the viscoelastic behavior of the polymer, which can be characterized by the creep and stress relaxation. Therefore, the study of viscoelastic properties and the morphology of oriented films is necessary from both scientific and technological viewpoints.

A potential problem associated with the long-term use of polyethylene is its tendency to "creep", that is, to deform gradually under sustained load. It is especially prevalent in polyethylene with modest levels of crystallinity.⁽³⁾ The poor creep performance of polyethylene can exclude it from a wide range of applications. During orientation, considerable structural changes in polyethylene occur, e.g. its transformation from the spherulitic into the fibril structure.⁽⁷⁻⁹⁾

Earlier, the influence of irradiation (mainly γ) on the creep behavior of polyethylene was studied by:^(10, 11, 12, 13, 14) The results for ultra-high molecular weight polyethylene manifest a decrease in the creep strain with the growth of the irradiation dose. Ward with coauthors (1986, 1994, 2003) studied the influence of β -irradiation on the creep behavior of uniaxially oriented polyethylene film. The influence of the morphology on creep behavior of melt-extruded polyethylene films was investigated by.⁽¹⁴⁾ However, the creep behavior of

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32nd Aerospace Sciences Meeting & Exhibit: 94-0640 - 94-0669, 1994 **Official Gazette of the United States Patent and Trademark Office** United States. Patent and Trademark Office, 1988 *International Aerospace Abstracts*, 1999 *SPE/ANTEC 2001 Proceedings* Spe, 2001-05-07 Conference proceedings from Antec 2001 held on 6 10 May 2001 in Dallas Texas This includes the Volume III topic of Special Areas Color and Appearance Division **Performance and Application of Novel Biocomposites** Oisik Das, 2021-03-12 Amidst impending climate change and enhanced pollution levels around the globe the need of the hour is to develop bio based materials that are sustainable and possess comparable performance properties to their synthetic counterparts In light of the aforementioned numerous investigations are being conducted to identify process and create materials that are concurrently innocuous towards the environment and have superior properties This book is a collection of such scientific articles that propagate novel ideas for the development of polymeric composite materials which have application potential in numerous fields such as medicine automobile aviation construction etc It also contains a pedagogical article that proposes some strategies to continue experimental research during pandemics This book will provide readers a quick glance into recent developments regarding polymeric materials and will encourage them to propagate these research ideas further **Scientific Ballooning** COSPAR. Plenary Meeting, 1992 The thirty eight papers presented in this volume comprise a selection of those given at the symposium on Scientific Ballooning The papers have been divided into five sections dealing with balloon design and new balloon materials balloon programmes and long duration flights balloons on other planets instrumentation for balloons and recent scientific observations The Next Generation in Scientific Ballooning W. V. Jones, 2004 *Drexel Polymer Notes*, 1991 **Physics Briefs**, 1994 **Middle and Upper Atmosphere Results** COSPAR. Plenary Meeting, 1992 The papers presented in this volume have been divided into three main chapters Firstly Atmospheric Trace Species which is primarily concerned with the construction of a COSPAR International Reference Atmosphere CIRA Volume 3 for trace constituents of the middle atmosphere and lower thermosphere Possible reference models and data were presented on a number of trace species including background stratospheric aerosols polar stratospheric clouds methane nitrous oxide ozone water vapor thermospheric nitric oxide molecular oxygen airglow emissions atomic oxygen and atomic hydrogen Chapter 2 entitled Equatorial Thermosphere and Aeronomy Models and San Marco Satellite Ground Based observations reflects the advances made recently in equatorial aeronomy and demonstrate the promise of coordinated measurements using satellite measurements in conjunction with sounding rockets and ground based experiments The final chapter Coupling of Dynamical Radiative and Chemical Processes in the Middle Atmosphere examines the ozone hole and related atmospheric chemistry and modelling *Advanced Polymers Abstracts*, 1996 *34th Aerospace Sciences Meeting & Exhibit*, 1996 **Government Reports Annual Index**, 1992 **The Engineering Index Annual**, 1992 Since its creation in 1884 Engineering Index has

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