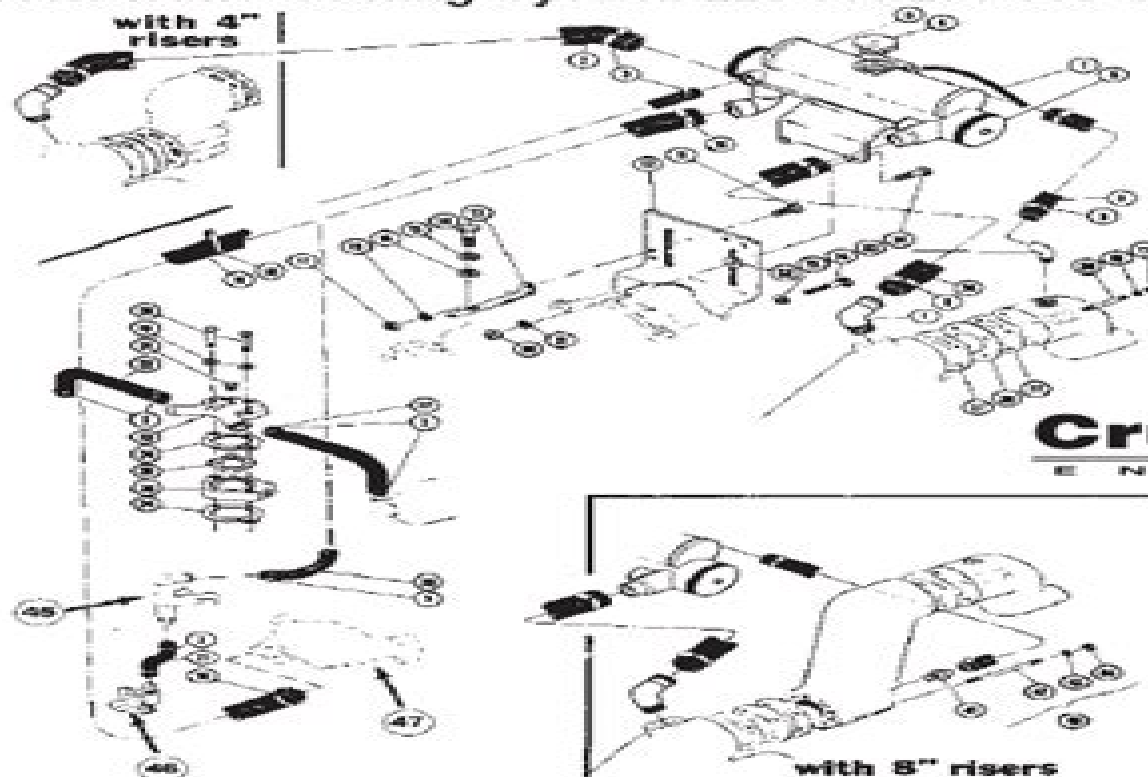
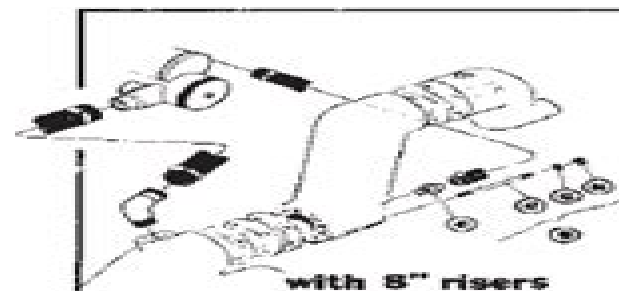


Crusader Engine Parts

Fresh Water Cooling System 220-305/270-350 CID



Crusader
E N G I N E S



with 8" risers

Item	JMS No.	Description
1	97854	Elbow; 2" Pipe, brass, short 90°
2	20865	Hose; 1-1/4" ID x 20" long stb. manifold to heat exchanger
3	20228	#20 Hose Clamp
4	22466	Hose; 1 ID x 23" exchanger tee to starboard manifold (Not Shown)
5	97913	Heat Exchanger
6	98201	Filler Cap, heat exchanger
7	23083	Hose, 5/16 x 27, overbow
8	22164	End Plate Kit - Metal 5"
9	20866	Hose, 1" ID x 26" exchanger tee to port manifold
10	20420	#32 Hose Clamp
11	90305100	Bolt, 3/8 - 16 x 1" hex head (GR5)
12	97308	Bracket, heat exchanger mounting
13	97309	Brace, heat exchanger bracket
14	90308150	Bolt, 3/8 - 16 x 1-1/2" hex cap
15	93300000	Washer, 3/8 medium lock
16	92300000	Washer, 3/8 flat
17	95300000	Nut, 3/8 - 16 hex
18	22118	Clamp, 2" hose support
19	98014	Hose, 1-7/8 x 48" heat exchanger to circulation pump
20	90305300	Bolt, 3/8 - 16 x 3" hex head (GR5)
21	127950	Plug, 1/8 pipe hex head brass
22	NLA	Hose, 1-1/4" ID x 14" thermostat housing
23	97851	Thermostat Housing
24	96105	Gasket, thermostat housing to intake manifold
25	97895	Thermostat, 160°F w/ .156 hole

Item	JMS No.	Description
26	97452	Spacer, thermostat housing
27	97310	Hose, formed 1-1/4" ID
29	20865	Hose, 1-1/4" ID x 35" oil cooler to heat exchanger
30	95400001	Nut, 7/16 - 14 (5/8 Special)
31	93400000	Washer, 7/16 lock
32	92400220	Washer, 7/16 (Special)
33	727003	Elbow, 3/4" pipe x ID 90°
34	90405150	Bolt, 7/16 - 14 x 1/2" hex head (GR5)
35	96369	Stud, 3/8 - 16 x 3-3/4"
36	20865	Hose, 1-1/4" ID x 12-1/2" long port manifold to exchanger
37	96108	Gasket, exhaust elbow, 3 hole
38	97296	Shim, water block-off
40	97997	Stud Package, 8" & 12" riser (KIT)**
40	97996	Stud Package, 4" riser (KIT)**
41	97911	Adapter, 1" ID hose x 3/4" NPT**
42	20471	Stud 3/8 - 16 x 5-3/4" SS.TL*
42	22033	Stud 3/8 - 16 x 7-3/4" SS.TL*
43	92302000	Flat Washer 3/8 copper**
43	92302000	Flat Washer 3/8 copper**
44	95301300	Nut, elastic stop brass**
44	95301300	Nut, elastic stop brass**
45	97886	Oil, Cooler
46	97179	Raw Water, Pump
47	7142520	Circulating, Pump
	10972	Zinc Anode (Not Shown)

*Indicates Items Included with 4" Riser Application

**Indicates Items Included with 8" & 12" Riser Application

When ordering please place "CRU" in front of part number

Crusader 454xl Engine Wiring

Scott C. Dulebohn

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

Crusader 454xl Engine Wiring:

<i>Boating</i> ,1992-06	<u>MotorBoating</u> ,1997-05	Boating ,1996-01	Boating ,1995-01	MotorBoating ,1996-05
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