

ENGINEERING BASICS

The following information helps you solve technical problems frequently encountered in designing and selecting motion control components and systems.

Torque

$$T = FR \quad (1)$$

Where:

T = Torque, lb-ft

F = Force, lb

R = Radius, or distance that the force is from the pivotal point, ft

Linear to rotary motion

$$N = \frac{V}{0.262D} \quad (2)$$

Where:

N = Speed of shaft rotation, rpm

V = Velocity of material, fpm

D = Diameter of pulley or sprocket, in.

Horsepower

Rotating objects:

$$P = \frac{TN}{5,250} \quad (3)$$

Where:

P = Power, hp

T = Torque, lb-ft

N = Shaft speed, rpm

Objects in linear motion:

$$P = \frac{FV}{33,000} \quad (4)$$

Where:

P = Power, hp

F = Force, lb

V = Velocity, fpm

Pumps:

$$P = \frac{QBS}{3,960\mu} \quad (5)$$

Where:

P = Power, hp

Q = Flow rate, gpm

H = Head, ft

S = Specific gravity of fluid

μ = Pump efficiency

Fans and blowers:

$$P = \frac{QP}{229\mu} \quad (6)$$

Where:

P = Power, hp

Q = Flow rate, cfm

p = Pressure, psi

μ = Efficiency

Accelerating torque and force

Of rotating objects

$$T = \frac{(WK^2)\Delta N}{308t} \quad (7)$$

Where:

T = Torque required, lb-ft

WK^2 = Total inertia of load to be accelerated, lb-ft². (See Formulas 9, 10, 11, and 12.)

ΔN = Change in speed, rpm

t = Time to accelerate load, sec

Objects in linear motion:

$$P = \frac{W\Delta V}{1,932t} \quad (8)$$

Where:

P = Force required, lb

W = Weight, lb

ΔV = Change in velocity, fpm

t = Time to accelerate load, sec

Moment of inertia

Solid cylinder rotating about its own axis:

$$WK^2 = (1/2)WR^2 \quad (9)$$

Where:

WK^2 = Moment of inertia, lb-ft²

W = Weight of object, lb

R = Radius of cylinder, ft

Hollow cylinder rotating about its own axis:

$$WK^2 = \frac{W(R_1^2 + R_2^2)}{2} \quad (10)$$

Where:

WK^2 = Moment of inertia, lb-ft²

W = Weight of object, lb

R_1 = Outside radius, ft

R_2 = Inside radius, ft



Material in linear motion with a continuous fixed relation to a rotational speed, such as a conveyor system:

$$WK_L^2 = W \left(\frac{V}{2\pi N} \right)^2 \quad (11)$$

Where:

WK_L^2 = Linear inertia, lb-ft²

W = Weight of material, lb

V = Linear velocity, fpm

N = Rotational speed of shaft, rpm

Reflected inertia of a load through a speed reduction means — gear, chain, or belt system:

$$WK_R^2 = \frac{WK_L^2}{R^2} \quad (12)$$

Where:

WK_R^2 = Reflected inertia, lb-ft²

WK_L^2 = Load inertia, lb-ft²

R = Reduction ratio

Duty cycle calculation

The RMS (root mean square) value of a load is one of the quantities often used to size PT components.

$$L_{RMS} = \sqrt{\frac{L_1^2 t_1 + L_2^2 t_2 + \dots + L_n^2 t_n}{t_1 + t_2 + \dots + t_n}} \quad (13)$$

Basic Engineering Principles

Huangqi Zhang



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Table of Contents Basic Engineering Principles

1. Understanding the eBook Basic Engineering Principles
 - The Rise of Digital Reading Basic Engineering Principles
 - Advantages of eBooks Over Traditional Books
2. Identifying Basic Engineering Principles
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Basic Engineering Principles
 - User-Friendly Interface
4. Exploring eBook Recommendations from Basic Engineering Principles
 - Personalized Recommendations
 - Basic Engineering Principles User Reviews and Ratings
 - Basic Engineering Principles and Bestseller Lists

5. Accessing Basic Engineering Principles Free and Paid eBooks
 - Basic Engineering Principles Public Domain eBooks
 - Basic Engineering Principles eBook Subscription Services
 - Basic Engineering Principles Budget-Friendly Options
6. Navigating Basic Engineering Principles eBook Formats
 - ePub, PDF, MOBI, and More
 - Basic Engineering Principles Compatibility with Devices
 - Basic Engineering Principles Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Basic Engineering Principles
 - Highlighting and Note-Taking Basic Engineering Principles
 - Interactive Elements Basic Engineering Principles
8. Staying Engaged with Basic Engineering Principles
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Basic Engineering Principles
9. Balancing eBooks and Physical Books Basic Engineering Principles
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Basic Engineering Principles
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Basic Engineering Principles
 - Setting Reading Goals Basic Engineering Principles
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Basic Engineering Principles
 - Fact-Checking eBook Content of Basic Engineering Principles
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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