

# POTENTIAL FAILURE MODE AND EFFECTS ANALYSIS

FMEA Number 1450

FMEA Type \_\_\_\_\_

Front Door L.H.

Page 1 of 1

Item 1.1.1 - Front Door L.H.

Process Responsibility Body Engineering

Prepared By J. Ford - X8521 - Assy Cpl

Model Year(s)/Vehicle(s) 2005/Lion 4dr/Wagon

Key Date 3/10/2015

FMEA Date (Orig.) 3/10/2015 (Rev) 3/21/2015

Core Team A. Tate Body Engrg, J. Smith - QC, R. James - Production, J. Jones - Maintenance

Name / Function  Requirements	Potential Failure Mode	Potential Effect(s) of Failure	SEVERITY	CLASSIFICATION	Potential Cause(s) of Failure	OCCUR	Current Process Controls (Prevention)	Current Process Controls (Detection)	SEVERITY	OCCUR	Recommended Action(s)	Responsibility & Planned Completion Date	Action Results				
													Actions Taken & Actual Completion Date	SEVERITY	OCCUR	DETECT	RPN
2.1.1 - Front Door L.H.																	
Cp. 70 Manual application of wax inside door/ cover inner door, lower surfaces with wax to specification thickness.	Insufficient wax coverage over specified surface	Affects integrity (breach of inner door panel, Corroded interior lower door panels, Deteriorated life of door leading to: - Unsatisfactory appearance due to rust through paint over time - Impaired function of interior door hardware	7		Manually inserted spray head not inserted far enough	8		Visual check each hour - 1 shift for film thickness (depth meter) and coverage.	5	200	Add positive depth stop to sprayer.	Mfg Engrg - 3/10/2003	Stop added, sprayer checked on line.	7	2	1	20
									Automate spraying.	Mfg Engrg - 3/10/2003	Rejected due to complexity of different doors on same line.						
					Spray head clogged/bleeds too high Temperature too low Pressure too low.	5	Test spray pattern at start-up and after idle periods, and preventive maintenance program to clean heads.	Visual check each hour - 1 shift for film thickness (depth meter) and coverage.	5	170	Use Design of Experiments (DOE) on viscosity vs. temperature vs. pressure.	Mfg Engrg - 3/10/2003	Temp and press limits were determined and limit controls have been installed - control charts show process is in control Cpk = 1.05.		1	5	20
					Spray head deformed due to impact	2	Preventive maintenance program to maintain heads.	Visual check each hour - 1 shift for film thickness (depth meter) and coverage.	5	70					2	5	70

# Aiag Fmea 4th Edition

**Yi Xiao-Jian, Shi Jian, Mu Hui-Na**



## **Aiag Fmea 4th Edition:**

The ASQ Pocket Guide to Failure Mode and Effect Analysis (FMEA) D.H. Stamatis, 2014-08-21 The recognition that all well managed companies are interested in preventing or at least minimizing risk in their operations is the concept of risk management analysis This pocket guide explores the process of evaluation of risk by utilizing one of the core methodologies available the failure mode and effect analysis FMEA The intent in this Pocket FMEA is to provide the reader with a booklet that makes the FMEA concept easy to understand and provide some guidelines as to why FMEA is used in so many industries with positive results The booklet is not a complete reference on FMEA but rather a summary guide for anyone who wants some fast information regarding failures and how to deal with them It covers risk reliability and FMEA prerequisites of FMEA what an FMEA is robustness the FMEA form and rankings types of FMEA and much more *Safety and Reliability. Theory and Applications* Marko Cepin, Radim Bris, 2017-06-14 *Safety and Reliability Theory and Applications* contains the contributions presented at the 27th European Safety and Reliability Conference ESREL 2017 Portoro Slovenia June 18 22 2017 The book covers a wide range of topics including Accident and Incident modelling Economic Analysis in Risk Management Foundational Issues in Risk Assessment and Management Human Factors and Human Reliability Maintenance Modeling and Applications Mathematical Methods in Reliability and Safety Prognostics and System Health Management Resilience Engineering Risk Assessment Risk Management Simulation for Safety and Reliability Analysis Structural Reliability System Reliability and Uncertainty Analysis Selected special sessions include contributions on the Marie Skłodowska Curie innovative training network in structural safety risk approaches in insurance and finance sectors dynamic reliability and probabilistic safety assessment Bayesian and statistical methods reliability data and testing organizational factors and safety culture software reliability and safety probabilistic methods applied to power systems socio technical economic systems advanced safety assessment methodologies extended Probabilistic Safety Assessment reliability availability maintainability and safety in railways theory big data risk analysis and management and model based reliability and safety engineering *Safety and Reliability Theory and Applications* will be of interest to professionals and academics working in a wide range of industrial and governmental sectors including Aeronautics and Aerospace Automotive Engineering Civil Engineering Electrical and Electronic Engineering Energy Production and Distribution Environmental Engineering Information Technology and Telecommunications Critical Infrastructures Insurance and Finance Manufacturing Marine Industry Mechanical Engineering Natural Hazards Nuclear Engineering Offshore Oil and Gas Security and Protection Transportation and Policy Making Advanced Product Quality Planning D. H. Stamatis, 2018-11-12 This book defines develops and examines the foundations of the APQP Advanced Product Quality Planning methodology It explains in detail the five phases and it relates its significance to national international and customer specific standards It also includes additional information on the PPAP Production Part Approval Process Risk Warranty GD T Geometric Dimensioning and Tolerancing

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