



# CHEMICAL PROCESS SIMULATION

AND THE ASPEN HYSYS SOFTWARE

MICHAEL E. HANYAK, JR.

# Chemical Process Simulation And The Aspen Hysys V83 Software

**Dominic Foo**



## **Chemical Process Simulation And The Aspen Hysys V83 Software:**

**Chemical Process Simulation and the Aspen HYSYS V8. 3 Software** Michael Edward Hanyak, 2013-11-28 The document Chemical Process Simulation and the Aspen HYSYS v8 3 Software is a self paced instructional manual that aids students in learning how to use a chemical process simulator and how a process simulator models material balances phase equilibria and energy balances for chemical process units The student learning is driven by the development of the material and energy requirements for a specific chemical process flowsheet This semester long problem based learning activity is intended to be a student based independent study with about two hour support provided once a week by a student teaching assistant to answer any questions Chapter 1 of this HYSYS manual provides an overview of the problem assignment to make styrene monomer from toluene and methanol Chapter 2 presents ten tutorials to introduce the student to the HYSYS simulation software The first six of these tutorials can be completed in a two week period for the introductory chemical engineering course The other four are intended for the senior level design course Chapter 3 provides five assignments to develop the student s abilities and confidence to simulate individual process units using HYSYS These five assignments can be completed over a three week period Chapter 4 contains seven assignments to develop the styrene monomer flowsheet These seven assignments can be completed over a seven week period In Chapter 4 each member of a four five or six member team begins with the process reactor unit for a specifically assigned temperature molar conversion and yield Subsequent assignments increase the complexity of the flowsheet by adding process units one by one until the complete flowsheet with recycle is simulated in HYSYS The team s objective is to determine the operating temperature for the reactor such that the net profit is maximized before considering federal taxes Finally eleven appendices provide mathematical explanations of how HYSYS does its calculations for various process units process stream stream tee stream mixer pump valve heater cooler chemical reactor two phase separator three phase separator component splitter and simple distillation This HYSYS manual can be used with most textbooks for the introductory course on chemical engineering like Elementary Principles of Chemical Processes Felder and Rousseau 2005 Basic Principles and Calculations in Chemical Engineering Himmelblau and Riggs 2004 or Introduction to Chemical Processes Principles Analysis Synthesis Murphy 2007 It can also be used as a refresher for chemical engineering seniors in their process engineering design course Because the HYSYS manuscript was compiled using Adobe Acrobat r it contains many web links Using a supplied web address and Acrobat Reader r students can electronically access the web links that appear in many of the chapters These web links access Aspen HYSYS r Acrobat PDF r Microsoft Word r and Microsoft Excel r files that appear in many of chapters Students can view but not copy or print the electronic version of the HYSYS manual *Chemical Process Simulation and the Aspen HYSYS Software* Michael Edward Hanyak, Bucknell University Department of Chemical Engineering, 2012-07-28 The document Chemical Process Simulation and the Aspen HYSYS Software Version 7 3 is a self paced instructional manual that aids students in learning how to use a

chemical process simulator and how a process simulator models material balances phase equilibria and energy balances for chemical process units The student learning is driven by the development of the material and energy requirements for a specific chemical process flowsheet This semester long problem based learning activity is intended to be a student based independent study with about two hour support provided once a week by a student teaching assistant to answer any questions Chapter 1 of this HYSYS manual provides an overview of the problem assignment to make styrene monomer from toluene and methanol Chapter 2 presents ten tutorials to introduce the student to the HYSYS simulation software The first six of these tutorials can be completed in a two week period for the introductory chemical engineering course The other four are intended for the senior level design course Chapter 3 provides five assignments to develop the student s abilities and confidence to simulate individual process units using HYSYS These five assignments can be completed over a three week period Chapter 4 contains seven assignments to develop the styrene monomer flowsheet These seven assignments can be completed over a seven week period In Chapter 4 each member of a four member team begins with the process reactor unit for a specifically assigned temperature molar conversion and yield Subsequent assignments increase the complexity of the flowsheet by adding process units one by one until the complete flowsheet with recycle is simulated in HYSYS The team s objective is to determine the operating temperature for the reactor such that the net profit is maximized before considering federal taxes Finally eleven appendices provide mathematical explanations of how HYSYS does its calculations for various process units process stream stream tee stream mixer pump valve heater cooler chemical reactor two phase separator three phase separator component splitter and simple distillation This HYSYS manual can be used with most textbooks for the introductory course on chemical engineering like Elementary Principles of Chemical Processes Felder and Rousseau 2005 Basic Principles and Calculations in Chemical Engineering Himmelblau and Riggs 2004 or Introduction to Chemical Processes Principles Analysis Synthesis Murphy 2007 It can also be used as a refresher for chemical engineering seniors in their process engineering design course Because the HYSYS manuscript was compiled using Adobe Acrobat r it contains many web links Using a supplied web address and Acrobat Reader r students can electronically access the web links that appear in many of the chapters These web links access Aspen HYSYS r Acrobat PDF r Microsoft Word r and Microsoft Excel r files that appear in many of chapters Students can view but not copy or print the electronic version of the HYSYS manual

**Chemical Process Design and Simulation: Aspen Plus and Aspen Hysys Applications** Juma Haydary, 2019-01-16 A comprehensive and example oriented text for the study of chemical process design and simulation Chemical Process Design and Simulation is an accessible guide that offers information on the most important principles of chemical engineering design and includes illustrative examples of their application that uses simulation software A comprehensive and practical resource the text uses both Aspen Plus and Aspen Hysys simulation software The author describes the basic methodologies for computer aided design and offers a description of the basic steps of process simulation in Aspen Plus and Aspen Hysys The

text reviews the design and simulation of individual simple unit operations that includes a mathematical model of each unit operation such as reactors separators and heat exchangers The author also explores the design of new plants and simulation of existing plants where conventional chemicals and material mixtures with measurable compositions are used In addition to aid in comprehension solutions to examples of real problems are included The final section covers plant design and simulation of processes using nonconventional components This important resource Includes information on the application of both the Aspen Plus and Aspen Hysys software that enables a comparison of the two software systems Combines the basic theoretical principles of chemical process and design with real world examples Covers both processes with conventional organic chemicals and processes with more complex materials such as solids oil blends polymers and electrolytes Presents examples that are solved using a new version of Aspen software ASPEN One 9 Written for students and academics in the field of process design Chemical Process Design and Simulation is a practical and accessible guide to the chemical process design and simulation using proven software

**Chemical Engineering Process Simulation** Dominic Foo, 2022-09-29 Chemical Engineering Process Simulation Second Edition guides users through chemical processes and unit operations using the main simulation software used in the industrial sector The book helps predict the characteristics of a process using mathematical models and computer aided process simulation tools as well as how to model and simulate process performance before detailed process design takes place Content coverage includes steady state and dynamic simulation process design control and optimization In addition readers will learn about the simulation of natural gas biochemical wastewater treatment and batch processes Provides an updated and expanded new edition that contains 60 70% new content Guides readers through chemical processes and unit operations using the primary simulation software used in the industrial sector Covers the fundamentals of process simulation theory and advanced applications Includes case studies of various difficulty levels for practice and for applying developed skills Features step by step guides to using UniSim Design SuperPro Designer Symmetry Aspen HYSYS and Aspen Plus for process simulation novices

*Teach Yourself the Basics of Aspen Plus* Ralph Schefflan, 2016-09-26 The complete step by step guide to mastering the basics of Aspen Plus software Used for a wide variety of important scientific tasks Aspen Plus software is a modeling tool used for conceptual design optimization and performance monitoring of chemical processes After more than twenty years it remains one of the most popular and powerful chemical engineering programs used both industrially and academically Teach Yourself the Basics of Aspen Plus Second Edition continues to deliver important fundamentals on using Aspen Plus software The new edition focuses on the newest version of Aspen Plus and covers the newest functionalities Lecture style chapters set the tone for maximizing the learning experience by presenting material in a manner that emulates an actual workshop classroom environment Important points are emphasized through encouragement of hands on learning techniques that direct learners toward achievement in creating effective designs fluidly and with confidence Teach Yourself the Basics of Aspen Plus Second Edition includes Examples

embedded within the text to focus the reader on specific aspects of the material being covered Workshops at the end of each chapter that provide opportunities to test the reader's knowledge in that chapter's subject matter Functionalities covered in the newest version of Aspen including the solution of a flowsheet by an equation oriented EO approach and the solution of problems which involve electrolyte equilibria Aspen Plus executable format as well as txt format files containing details of the examples and the workshops as well as their solutions are provided as a download Designed with both students and professionals in mind Teach Yourself the Basics of Aspen Plus Second Edition is like having a personal professor 24/7 Its revolutionary format is an exciting way to learn how to operate this highly sophisticated software and a surefire way for readers to get the results they expect Aspen Plus Kamal I. M. Al-Malah, 2022-10-12 ASPEN PLUS Comprehensive resource covering Aspen Plus V12.1 and demonstrating how to implement the program in versatile chemical process industries Aspen Plus Chemical Engineering Applications facilitates the process of learning and later mastering Aspen Plus the market leading chemical process modeling software with step by step examples and succinct explanations The text enables readers to identify solutions to various process engineering problems via screenshots of the Aspen Plus platforms in parallel with the related text To aid in information retention the text includes end of chapter problems and term project problems online exam and quiz problems for instructors that are parametrized i.e. adjustable so that each student will have a standalone version and extra online material for students such as Aspen Plus related files that are used in the working tutorials throughout the entire textbook The second edition of Aspen Plus Chemical Engineering Applications includes information on Various new features that were embedded into Aspen Plus V12.1 and existing features which have been modified Aspen Custom Modeler ACM covering basic features to show how to merge customized models into Aspen Plus simulator New updates to process dynamics and control and process economic analysis since the first edition was published Vital areas of interest in relation to the software such as polymerization drug solubility solids handling safety measures and energy saving For chemical engineering students and industry professionals the second edition of Aspen Plus Chemical Engineering Applications is a key resource for understanding Aspen Plus and the new features that were added in version 12.1 of the software Many supplementary learning resources help aid the reader with information retention Chemical Process Simulations using Aspen Hysys Khalid W. Hameed, 2025-05-15 An intuitive guide to using Aspen HYSYS for chemical petrochemical and petroleum industry process simulations including interactive process flow diagrams In Chemical Process Simulations using Aspen Hysys distinguished lecturer Dr Khalid W Hameed delivers an up to date and authoritative discussion of the simulation and design of chemical petrochemical and petroleum industry processes using Aspen HYSYS The book includes coverage of many chemical engineering topics including fluid flow reactors unit operation of heat and mass transfer oil refinery process and control systems Readers will also find highly interactive process flow diagrams for building and navigating through large simulations as well as A thorough introduction to the use of Aspen HYSYS for the chemical oil

and petrochemical industries Skill development techniques for users of Aspen HYSYS and strategies for improving the accuracy of results Practical discussions of Dynamic State Simulation with explanations of how to install control systems for the process using flash separator gas processing and advanced process control such as ratio control cascade control and split range control Illustrative examples of Plant Wide Projects that demonstrate the ability of Aspen HYSYS to perform a full plant Perfect for research and development engineers in the fields of petrochemical chemical and petroleum engineering Chemical Process Simulations using Aspen HYSYS will also benefit researchers with an interest in the area

**CHEMICAL PROCESS SIMULATION AND THE ASPEN PLUS V10.0 SOFTWARE.** MICHAEL E. JR. HANYAK, 2021

**PROCESS SIMULATION AND CONTROL USING ASPEN, SECOND EDITION** JANA, AMIYA K., 2012-03-17

Solving the model structure with a large equation set becomes a challenging task due to the involvement of several complex processes in an industrial plant To overcome these challenges various process flow sheet simulators are used This book now in its second edition continues to discuss the simulation optimization dynamics and closed loop control of a wide variety of chemical processes using the most popular commercial flow sheet simulator ASPENTM A large variety of chemical units including flash drum continuous stirred tank reactor plug flow reactor petroleum refining column heat exchanger absorption tower reactive distillation distillation train and monomer production unit are thoroughly explained The book acquaints the students with the simulation of large chemical plants with several single process units With the addition of the new sections additional information and plenty of illustrations and exercises this text should prove extremely useful for the students Designed for the students of chemical engineering at the senior under graduate and postgraduate level this book will also be helpful to research scientists and practising engineers as a handy guide to simulation of chemical processes

**NEW TO THIS EDITION** Section 1 3 on Stepwise Aspen Plus Simulation of Flash Drums is thoroughly updated Chapter 1 Section 3 2 on Aspen Plus Simulation of the Binary Distillation Columns is updated a new section on Simulation of a Reactive Distillation Column is added Section 3 6 and a new topic on Column Sizing is introduced Chapter 3 A new section on Aspen Simulation of a Petlyuk Column with Streams Recycling is included Chapter 4

Chemical Engineering Process Simulation Nishanth G. Chemmangattuvalappil, Chien Hwa Chon, Denny Ng Kok Sum, Rafil Elyas, Cheng-Liang Chen, I Lung Chien, Hao-Yeh Lee, Rene D Elms, 2017-07-13

Chemical Engineering Process Simulation is ideal for students early career researchers and practitioners as it guides you through chemical processes and unit operations using the main simulation softwares that are used in the industrial sector This book will help you predict the characteristics of a process using mathematical models and computer aided process simulation tools as well as model and simulate process performance before detailed process design takes place Content coverage includes steady and dynamic simulations the similarities and differences between process simulators an introduction to operating units and convergence tips and tricks You will also learn about the use of simulation for risk studies to enhance process resilience fault finding in abnormal situations and for training operators to control the process in difficult situations This

experienced author team combines industry knowledge with effective teaching methods to make an accessible and clear comprehensive guide to process simulation Ideal for students early career researchers and practitioners as it guides you through chemical processes and unit operations using the main simulation softwares that are used in the industrial sector Covers the fundamentals of process simulation theory and advanced applications Includes case studies of various difficulty levels to practice and apply the developed skills Features step by step guides to using UniSim Design PRO II ProMax Aspen HYSYS for process simulation novices Helps readers predict the characteristics of a process using mathematical models and computer aided process simulation tools

*Process Analysis and Simulation in Chemical Engineering* Iván Darío Gil  
Chaves,Javier Ricardo Guevara López,José Luis García Zapata,Alexander Leguizamón Robayo,Gerardo Rodríguez  
Niño,2015-11-27 This book offers a comprehensive coverage of process simulation and flowsheeting useful for undergraduate students of Chemical Engineering and Process Engineering as theoretical and practical support in Process Design Process Simulation Process Engineering Plant Design and Process Control courses The main concepts related to process simulation and application tools are presented and discussed in the framework of typical problems found in engineering design The topics presented in the chapters are organized in an inductive way starting from the more simplistic simulations up to some complex problems

*Modeling and Simulation of Chemical Process Systems* Nayef Ghasem,2018-11-08 In this textbook the author teaches readers how to model and simulate a unit process operation through developing mathematical model equations solving model equations manually and comparing results with those simulated through software It covers both lumped parameter systems and distributed parameter systems as well as using MATLAB and Simulink to solve the system model equations for both Simplified partial differential equations are solved using COMSOL an effective tool to solve PDE using the fine element method This book includes end of chapter problems and worked examples and summarizes reader goals at the beginning of each chapter

*Learn Aspen Plus in 24 Hours* Thomas A. Adams,2017-09-07 Publisher's Note  
Products purchased from Third Party sellers are not guaranteed by the publisher for quality authenticity or access to any online entitlements included with the product This self learning guide shows how to start using Aspen Plus to solve chemical engineering problems quickly and easily Discover how to solve challenging chemical engineering problems with Aspen Plus in just 24 hours and with no prior experience Developed at McMaster University over a seven year period the book features visual guides to using detailed mathematical models for a wide range of chemical process equipment including heat exchangers pumps compressors turbines distillation columns absorbers strippers and chemical reactors Learn Aspen Plus in 24 Hours shows step by step how to configure and use Aspen Plus v9.0 and apply its powerful features to the design operation and optimization of safe profitable manufacturing facilities You will learn how to build process models and accurately simulate those models without performing tedious calculations Divided into 12 two hour lessons the guide offers downloadable Aspen Plus simulation files and visual step by step guides Contains a valuable index that lists software icons

and commands used in the book Features helpful and time saving links to instructional videos and technical content Instructs how to integrate your simulation with other supporting software such as Aspen Capital Cost Estimator Aspen Energy Analyzer and Microsoft Excel Written by an Aspen Plus power user and leading researcher in chemical process simulations

*Introduction to Software for Chemical Engineers, Second Edition* Mariano Martín Martín, 2019-06-06 The field of Chemical Engineering and its link to computer science is in constant evolution and new engineers have a variety of tools at their disposal to tackle their everyday problems *Introduction to Software for Chemical Engineers Second Edition* provides a quick guide to the use of various computer packages for chemical engineering applications It covers a range of software applications from Excel and general mathematical packages such as MATLAB and MathCAD to process simulators CHEMCAD and ASPEN equation based modeling languages gProms optimization software such as GAMS and AIMS and specialized software like CFD or DEM codes The different packages are introduced and applied to solve typical problems in fluid mechanics heat and mass transfer mass and energy balances unit operations reactor engineering process and equipment design and control This new edition offers a wider view of packages including open source software such as R Python and Julia It also includes complete examples in ASPEN Plus adds ANSYS Fluent to CFD codes Lingo to the optimization packages and discusses Engineering Equation Solver It offers a global idea of the capabilities of the software used in the chemical engineering field and provides examples for solving real world problems Written by leading experts this book is a must have reference for chemical engineers looking to grow in their careers through the use of new and improving computer software Its user friendly approach to simulation and optimization as well as its example based presentation of the software makes it a perfect teaching tool for both undergraduate and master levels

**Computer Methods in Chemical Engineering** Nayef Ghasem, 2021-11-23 While various software packages have become essential for performing unit operations and other kinds of processes in chemical engineering the fundamental theory and methods of calculation must also be understood to effectively test the validity of these packages and verify the results *Computer Methods in Chemical Engineering Second Edition* presents the most used simulation software along with the theory involved It covers chemical engineering thermodynamics fluid mechanics material and energy balances mass transfer operations reactor design and computer applications in chemical engineering The highly anticipated Second Edition is thoroughly updated to reflect the latest updates in the featured software and has added a focus on real reactors introduces AVEVA Process Simulation software and includes new and updated appendixes Through this book students will learn the following What chemical engineers do The functions and theoretical background of basic chemical engineering unit operations How to simulate chemical processes using software packages How to size chemical process units manually and with software How to fit experimental data How to solve linear and nonlinear algebraic equations as well as ordinary differential equations Along with exercises and references each chapter contains a theoretical description of process units followed by numerous examples

that are solved step by step via hand calculation and computer simulation using Hysys UniSim PRO II Aspen Plus and SuperPro Designer Adhering to the Accreditation Board for Engineering and Technology ABET criteria the book gives chemical engineering students and professionals the tools to solve real problems involving thermodynamics and fluid phase equilibria fluid flow material and energy balances heat exchangers reactor design distillation absorption and liquid extraction This new edition includes many examples simulated by recent software packages In addition fluid package information is introduced in correlation to the numerical problems in book An updated solutions manual and PowerPoint slides are also provided in addition to new video guides and UniSim program files

### **Introduction to Software for Chemical Engineers**

Mariano Martín Martín, 2025-03-24 The field of chemical engineering and its link to computer science is in constant evolution and engineers have an ever growing variety of tools at their disposal to tackle everyday problems Introduction to Software for Chemical Engineers Third Edition provides a quick guide to the use of various computer packages for chemical engineering applications It covers a range of software applications including Excel and general mathematical packages such as MATLAB MathCAD R and Python Coverage also extends to process simulators such as CHEMCAD HYSYS and Aspen equation based modeling languages such as gPROMS optimization software such as GAMS AIMS and Julia and specialized software like CFD or DEM codes The different packages are introduced and applied to solve typical problems in fluid mechanics heat and mass transfer mass and energy balances unit operations reactor engineering and process and equipment design and control This new edition is updated throughout to reflect software updates and new packages It emphasizes the addition of SimaPro due to the importance of life cycle assessment as well as general statistics software SPSS and Minitab that readers can use to analyze lab data The book also includes new chapters on flowsheeting drawing process control and LOOP Pro as well as updates to include Pyomo as an optimization platform reflecting current trends The text offers a global idea of the capabilities of the software used in the chemical engineering field and provides examples for solving real world problems Written by leading experts this handbook is a must have reference for chemical engineers looking to grow in their careers through the use of new and improving computer software Its user friendly approach to simulation and optimization as well as its example based presentation of the software makes it a perfect teaching tool for both undergraduate and graduate level readers

### **Process Simulation and Control Using Aspen** Amiya K. Jana, 2012

*Chemical Process Engineering Volume 1* Rahmat Sotudeh-Gharebagh, A. Kayode Coker, 2022-05-03 Written by two of the most prolific and respected chemical engineers in the world this groundbreaking two volume set is the new standard in the industry offering engineers and students alike the most up to date comprehensive and state of the art coverage of processes and best practices in the field today This first new volume in a two volume set explores and describes integrating new tools for engineering education and practice for better utilization of the existing knowledge on process design Useful not only for students professors scientists and practitioners especially process chemical mechanical and metallurgical engineers it is also

a valuable reference for other engineers consultants technicians and scientists concerned about various aspects of industrial design The text can be considered as a complementary text to process design for senior and graduate students as well as a hands on reference work or refresher for engineers at entry level The contents of the book can also be taught in intensive workshops in the oil gas petrochemical biochemical and process industries The book provides a detailed description and hands on experience on process design in chemical engineering and it is an integrated text that focuses on practical design with new tools such as Excel spreadsheets and UniSim simulation software Written by two industry and university s most trustworthy and well known authors this book is the new standard in chemical biochemical pharmaceutical petrochemical and petroleum refining Covering design analysis simulation integration and perhaps most importantly the practical application of Microsoft Excel UniSim software this is the most comprehensive and up to date coverage of all of the latest developments in the industry It is a must have for any engineer or student s library

*Chemical Process Engineering, Volume 2* A. Kayode Coker, Rahmat Sotudeh-Gharebagh, 2022-06-20

CHEMICAL PROCESS ENGINEERING Written by one of the most prolific and respected chemical engineers in the world and his co author also a well known and respected engineer this two volume set is the new standard in the industry offering engineers and students alike the most up do date comprehensive and state of the art coverage of processes and best practices in the field today This new two volume set explores and describes integrating new tools for engineering education and practice for better utilization of the existing knowledge on process design Useful not only for students university professors and practitioners especially process chemical mechanical and metallurgical engineers it is also a valuable reference for other engineers consultants technicians and scientists concerned about various aspects of industrial design The text can be considered as complementary to process design for senior and graduate students as well as a hands on reference work or refresher for engineers at entry level The contents of the book can also be taught in intensive workshops in the oil gas petrochemical biochemical and process industries The book provides a detailed description and hands on experience on process design in chemical engineering and it is an integrated text that focuses on practical design with new tools such as Microsoft Excel spreadsheets and UniSim simulation software Written by two of the industry s most trustworthy and well known authors this book is the new standard in chemical biochemical pharmaceutical petrochemical and petroleum refining Covering design analysis simulation integration and perhaps most importantly the practical application of Microsoft Excel UniSim software this is the most comprehensive and up to date coverage of all of the latest developments in the industry It is a must have for any engineer or student s library

**Chemical Process Retrofitting and Revamping** Gade Pandu Rangaiah, 2016-01-29 The proposed book will be divided into three parts The chapters in Part I provide an overview of certain aspect of process retrofitting The focus of Part II is on computational techniques for solving process retrofit problems Finally Part III addresses retrofit applications from diverse process industries Some chapters in the book are contributed by practitioners whereas others are

from academia Hence the book includes both new developments from research and also practical considerations Many chapters include examples with realistic data All these feature make the book useful to industrial engineers researchers and students

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### Chemical Process Simulation And The Aspen Hysys V83 Software Introduction

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