

## A Review of Polarization Index and IEEE Std. 43-2000

Advances in insulation properties have necessitated changes to a longstanding industry standard

By Howard W. Penrose, Ph.D., BJM Corp.

**T**he types of insulation used in rotating machines have continued to evolve and precipitate changes to insulation resistance testing since 1974 when IEEE Std. 43, *Recommended Practice for Testing Insulation Resistance of Rotating Machinery* was introduced, but it wasn't until 2000 that the standard received a long overdue facelift. The revised standard, IEEE Std. 43-2000, drastically changed a number of traditional testing programs for insulation resistance that had been in place for more than 30 years, including polarization index (PI), insulation to ground tests, and DC versus AC testing of insulation systems. This article will discuss each of the changes to IEEE Std. 43-2000, beyond the standard reaffirmations from 1974 to 2000.

The purpose of an insulation resistance (IR) reading is to evaluate the condition of the insulation between conductors and ground. This is done by applying a direct voltage between the conductors (windings) and the casing of the electric motor (machine) and measuring current leakage across the insulation system. The readings are applied to Ohm's law ( $R = V / I$ ), which provides a resistance.

In the case of an insulation system, current may be measured in milli- or micro-ohms. The lower the current reading, the higher the insulation resistance reading. These IR readings change over time because of dielectric absorption. Basically, the insulation system consists of polarized atoms that line up (polarize) with the applied DC voltage. As they polarize, the insulation resistance will increase.

Recommended Safe Minimum Values for Rotating Machinery	
Motor type	Insulation resistance value
Random wound before 1974	>1 Meg-ohm + 1 Meg-ohm/kV rating of motor
Random wound after 1974	>5 Meg-ohm
Form wound and DC armatures	>100 Meg-ohm
Motor voltage rating	Test voltage
< 600V	500V
1,000V to 2,500V	500V to 1,000V
2,500V to 5,000V	1,000V to 2,500V
> 5,000V	2,500V to 5,000V

IEEE Std. 43-2000 lists these safe minimum values for testing insulation in rotating machinery.

**Polarization index.** Prior to 1974, the industry relied on nonstandardized systems to evaluate the polarization of the insulation system. This led the IEEE to form a standards committee to address this situation. It was discovered that many insulation systems would polarize in anywhere from 10 minutes to several hours, so it was possible to produce a ratio using the insulation readings at the one-minute and 10-minute marks. This ratio could be recorded or compared to a simple table that would provide an indication of the condition of the winding.

It was then possible to analyze PI by either providing the direct ratio or plotting the readings in steady increments over time. In the past, a PI ratio of less than 2.0:1.0 would indicate a problem with the insulation system; usually the insulation would be carbonized (burned) or would have absorbed contamination. A poor reading would indicate that additional testing was necessary.

With the release of IEEE Std. 43-2000,

new limitations on the use and evaluation of PI were issued. This test is no longer as easy and straightforward as it once was because most new insulation systems start with test results in the Giga-ohm and Terra-ohm (billions and trillions of ohms) range. As a result, leakage current between the windings below the micro-ohm range require the instrument and test methods used, including how to position the conductors, to be extremely accurate. The readings must also be taken at the machine itself.

Readings taken from the motor control center (MCC) or disconnect may pick up high leakage currents in the cables caused by the cable surface area and produce errors. The testing at this point is so critical that the standard states, "If the one-minute insulation resistance is above 5,000 Meg-ohms, the calculated PI may not be meaningful. In such cases, the PI may be disregarded as a measure of winding condition."

Additional concerns with PI testing

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