

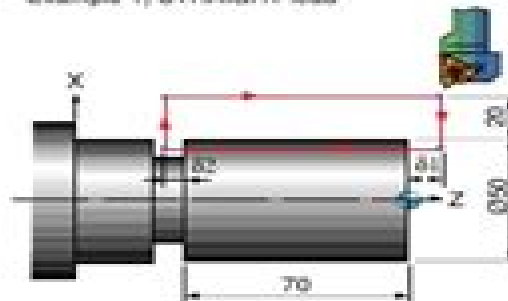
G32(THREAD CYCLE)

According to G32 command, straight thread and taper thread of certain lead are cut.

G32 Z(w) F : (G32 is applied to only single block)

X(u) F :

Example 1) STRAIGHT lead



Lead of screw : 3mm

$\delta 1$: 5mm

$\delta 2$: 1.5mm

Depth of cut : 1mm(2cut two times)

(ABSOLUTE)

G50 T0100 :

G97 S800 M03 :

G00 X90.0 Z5.0 T0101 M8 :

X48.0 :

G32 Z-71.5 F3.0 :

G00 X90.0 :

Z5.0 :

X48.0 :

G32 Z-71.5 :

G00 X90.0 :

Z5.0

X150.0 Z150.0 T0100 :

M30 :

= When processing G32 thread, feed(pitch) is modal.

Fanuc Ot Parameters Manual Arcure

RD Boyd



Fanuc Ot Parameters Manual Arcure:

Reviewing **Fanuc Ot Parameters Manual Arcure**: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is actually astonishing. Within the pages of "**Fanuc Ot Parameters Manual Arcure**," an enthralling opus penned by a highly acclaimed wordsmith, readers attempt an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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