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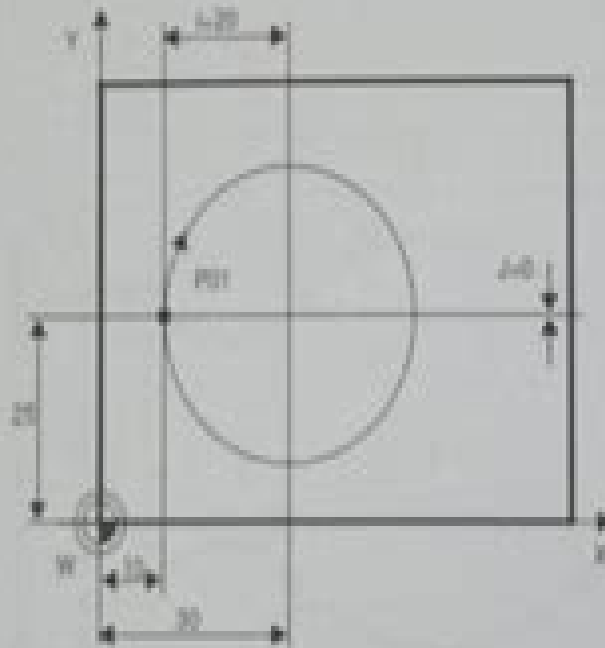

N05 G00 X10 Y25 Z1 S1250 M3
N10 G01 Z-5 F100
N15 G02 X10 Y25 I20 J0 F125
N20 G00 Z100 M5
N25 X-20
N30 M30

Summary
N05 Tool rapid traverse (G00) to point P01.
N10 Infeed (G01) to Z-5
N15 X-Y plane selected automatically
(G17). Tool travels clockwise around a full
circle (G02).
N20/N25 Rapid traverse (G00) retraction.
N30 End of program (M30).

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Tran A_

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utilization of pre drafted programs which are useful to the participant s initial understanding of the numeric control and its potential Later you will learn how to write new programs with difficulty levels that are commensurate to the acquired experience During the practical exercises the reader is constantly guided by the respective operating procedures The learning method has been developed so that even beginners may complete the course and understand all the most complex functions and programming methods Periodical tests are offered in order to help the students and teachers assess progress achieved or to highlight the topics for review This is a fifty hour course The total number of hours necessary for the understanding of the theoretical part and for carrying out the practical exercises will always be specified at the beginning of each chapter The course is centered on a three axis lathe X Z C with driven tools then the concepts applied to the programming of the lathe will be used to program a three axis vertical mill X Y Z All the programs used during the explanations and the collection of the images contained in the book which may be printed viewed or displayed during the course at home or in the classroom may be downloaded from the website cncwebschool com Finally the book contains a list of technical terms and their translation from English into Italian and German **CNC Programming Handbook** Peter Smid,2000 This handbook is a comprehensive guide to CNC programming covering virtually all CNC programming subjects in exceptional detail Both milling and turning topics are discussed with nearly 1 000 illustrations tables formulas and actual examples Besides being an invaluable in depth reference this book is well suited for use as a basic text in a wide variety of CNC training programs *Geometric Modeling: Theory and Practice* Wolfgang Straßer,Reinhard Klein,Rene Rau,2012-12-06 The Blaubeuren Conference Theory and Practice of Geometric Modeling has become a meeting place for leading experts from industrial and academic research institutions CAD system developers and experienced users to exchange new ideas and to discuss new concepts and future directions in geometric modeling The relaxed and calm atmosphere of the Heinrich Fabri Institute in Blaubeuren provides the appropriate environment for profound and engaged discussions that are not equally possible on other occasions Real problems from current industrial projects as well as theoretical issues are addressed on a high scientific level This book is the result of the lectures and discussions during the conference which took place from October 14th to 18th 1996 The contents is structured in 4 parts Mathematical Tools Representations Systems Automated Assembly The editors express their sincere appreciation to the contributing authors and to the members of the program committee for their cooperation the careful reviewing and their active participation that made the conference and this book a success **Open Architecture Control Systems and Standards** Frederick M. Proctor,1997 **Control Engineering** ,1992 Instrumentation and automatic control systems *Software for Industrial Automation* United Nations. Economic Commission for Europe,1987 *Ultra-Precision Machining Process and Surface Finishing Technology* Bo Zhao,Guo Fu Gao,Hang Gao,Yan Yan Yan,2014-10-17 Selected peer reviewed papers from the 10th CHINA JAPAN International Conference on Ultra Precision Machining Process 10th CJUMP and 2014 International

Conference on Surface Finishing Technology ICSFT 2014 October 17 19 2014 Jiaozuo China **Strategies for Joint Ventures** Kathryn Rudie Harrigan,1985 *Chilton's I & C S* ,1991-07 *Computer-integrated Manufacturing* James A. Rehg,Henry W. Kraebber,2001 Written for the technologist or engineer who wants a clear picture of the basic concepts and real world application of computer integrated manufacturing this book s features include systems approach demonstration of how CIM fits into current manufacturing systems and how the technology is used to solve actual industrial problems interdisciplinary coverage which includes engineering business and production considerations for decision making applications the CIM model used here is consistent with the SME new manufacturing enterprise wheel developed by the Society of Manufacturing Engineers and simulation software the problem sets refer to simulation software so that readers can see a manufacturing operation under realistic production constraints **Stamping Journal** ,2005 *Proceedings of the International Machine Tool Design and Research Conference* International Machine Tool Design and Research Conference,1978 Manufacturing Engineering ,2009 **Quality Today** ,1993 *The Decline of the U.S. Machine-tool Industry and Prospects for Its Sustainable Recovery: Appendices and annotated bibliography* David Finegold,1994 This volume consists of the appendices to the machine tool study main report MR 479 1 Among the appendices are detailed studies of the Japanese German and Italian machine tool industries an assessment of the key current and future technologies for the machine tool industry and separate case studies of two key technology areas computer numerical control and transfer lines This volume also includes the results of focus groups with industry experts and data problems associated with industry studies **Control and Programming in Advanced Manufacturing** K. Rathmill,1988-01-15 Successful implementation of computer integrated manufacturing systems is increasingly dependent on sophisticated control and programming techniques This latest volume in a highly acclaimed series gathers together recent important papers including some not previously published to provide an overview of the latest developments in both high level programming and simulation and modelling techniques The emphasis throughout is on programming as part of an integrated control strategy for industrial automation

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