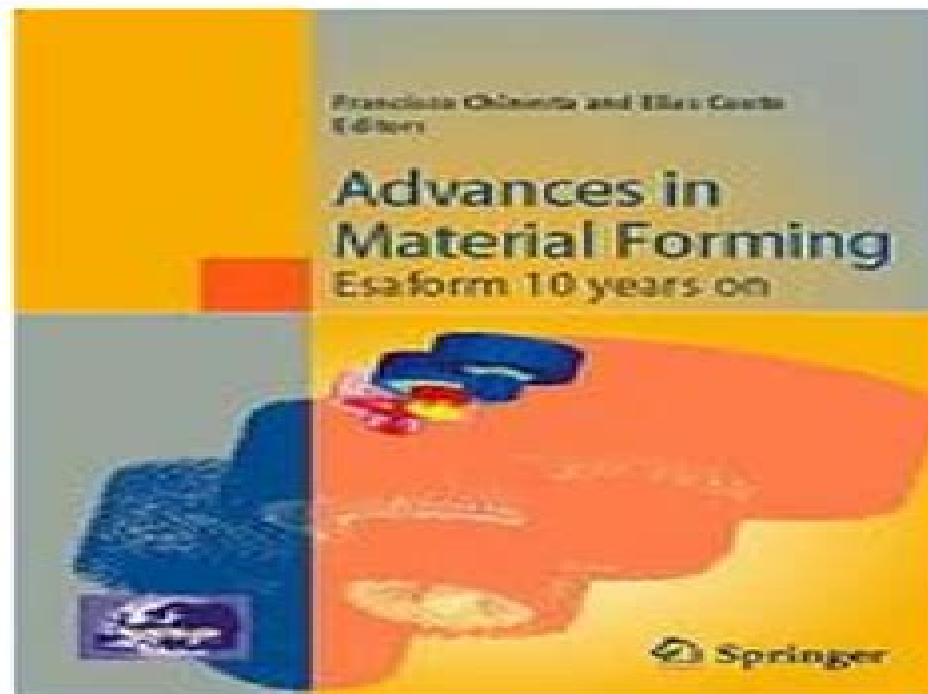


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Modeling the Material Behavior under Metal Cutting Conditions Marvin Hardt, 2022-03-16 The scientific goal of the present work was to model the workpiece material behavior of steels in the metal cutting process depending on the occurring thermo mechanical loads The results of this work shall make a significant contribution to the predictive process design of the cutting process by means of Finite Element FE simulations for the virtual representation of the reality in the sense of the digital twin To achieve the objective extensive empirical examinations were conducted in a first step which included conventional material scientific and orthogonal cutting tests This enabled the establishment of a database of the workpiece response with increasing thermo mechanical loads During the orthogonal cutting examinations integral and locally resolved process results were measured which were used as calibration and validation variables in the modeling of the workpiece material behavior By extending an established friction test bench with a workpiece pre heating system the friction conditions between tool and workpiece could be investigated under conditions equivalent to the cutting process Based on the experimental results a friction model was derived in which the observed effects of thermal softening and the localized adhesion induced increase in the apparent friction coefficient were superposed A phenomenological material model was developed to describe the workpiece material behavior in the cutting process The formulation of the material model was developed based on empirical examinations as well as results from the state of the art The material model was implemented in an FE chip formation simulation using a subroutine A hybrid optimization algorithm was developed to inversely determine the material model parameters By means of the optimization algorithm the material model parameters could be systematically determined inversely taking the experimentally determined process observables into account An automated procedure linked to a user interface lowered the entry hurdle for industrial companies and unexperienced users of FE simulations and reduced the computational effort for the inverse parameter determination to about 10 days of computational execution time The quality of the developed models and the determined model parameters were further verified by a final

deduction step using the industrial example of face turning **Encyclopedia of Aluminum and Its Alloys, Two-Volume Set (Print)** George E. Totten, Murat Tiryakioglu, Olaf Kessler, 2018-12-07 This encyclopedia written by authoritative experts under the guidance of an international panel of key researchers from academia national laboratories and industry is a comprehensive reference covering all major aspects of metallurgical science and engineering of aluminum and its alloys Topics covered include extractive metallurgy powder metallurgy including processing physical metallurgy production engineering corrosion engineering thermal processing processes such as metalworking and welding heat treatment rolling casting hot and cold forming surface engineering and structure such as crystallography and metallography

Plasticity-Damage Couplings: From Single Crystal to Polycrystalline Materials Oana Cazacu, Benoit Revil-Baudard, Nitin Chandola, 2018-07-19 Offering a well balanced blend of theory and hands on applications this book presents a unified framework for the main dissipative phenomena in metallic materials plasticity and damage Based on representation theory for tensor functions and scale bridging theorems this framework enables the development of constitutive models that account for the influence of crystallographic structures and deformation mechanisms on the macroscopic behavior It allows readers to develop a clear understanding of the range of applicability of any given model as well as its capabilities and limitations and provides procedures for parameter identification along with key concepts necessary to solve boundary value problems making it useful to both researchers and engineering practitioners Although the book focuses on new contributions to modeling anisotropic materials the review of the foundations of plasticity and models for isotropic materials completed with detailed mathematical proofs mean that it is self consistent and accessible to graduate students in engineering mechanics and material sciences **Handbook of Polymer Crystallization** Ewa Piorkowska, Gregory C. Rutledge, 2013-05-30

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Paulo, 2021-11-19 In the automotive industry the need to reduce vehicle weight has given rise to extensive research efforts to develop aluminum and magnesium alloys for structural car body parts In aerospace the move toward composite airframe structures urged an increased use of formable titanium alloys In steel research there are ongoing efforts to design novel damage controlled forming processes for a new generation of efficient and reliable lightweight steel components All these

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Advances in Grinding and Abrasive Processes Xipeng Xu,2004 Advances in Powder Metallurgy & Particulate
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