

Injection Molding Machine Maintenance

Lesson 2

I. Safety Systems

A. Safety signs

- Danger
- Caution
- Warning signs

Employees must read and understand all of the safety signs before operating the machinery or performing any maintenance.

B. Emergency stop buttons

1. When the button is pressed, all movement and pumps must immediately stop.
2. For larger machines:
 - a. The emergency stop button must be pulled toward the operator before the pump can be restarted.
3. The emergency stop button should be checked daily by a maintenance person.

C. Safety device checks

1. All safety switches and guards should be checked for proper operation:
 - a. after every mold change
 - b. the start of every shift
2. Guards & guards must be in place over the heated barrel.
3. Purge guard – there is a purge guard over the nozzle and it is designed to prevent plastic from solidifying while pumping.
4. Safety interlock – check it to ensure that the machine won't pump if the cover is open.

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