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web machine 1 total available time planned down time unplanned down time minutes total parts produced parts cycle time net available time efficiency total defects operating time quality rate equipment availability oee sec per part machine 2 machine 3 machine 4 machine 5 machine 6 machine 7 machine 8 machine 9 machine 10 plant oee 1000 00 6500 00 30

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web overall equipment effectiveness oee is an important measure of manufacturing operating performance the measure can be calculated for workstations equipment process lines departments or overall plants and provides managers with excellent insight into the measured entity s performance

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web overall equipment effectiveness oee is a key performance indicator used to measure equipment productivity the purpose of this study is to review and analyze the evolution of oee present modifications made over the original model and

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web watch on oee indicates the percentage of time the machine is productive by combining the following metrics availability measures the amount of time the machine was down during planned production performance measures the amount of time the machine ran below standard speed

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web overall equipment effectiveness oee is a metric used to measure the effectiveness and performance of manufacturing processes or any individual piece of equipment it provides insights into how well equipment is utilized and how efficiently it operates in producing goods or delivering services